## Description:

L441 is a general service sheet gasket material with a wide range of application potential. Manufactured with a formulation of high quality fillers, premium aramid / inorganic fibers and a nitrile rubber binder, L441 is the workhorse of the Lamons sheet gasket line.

## Applicalions and Characteristics:

- Excellent sealing ability
- Good chemical resistance
- Creep relaxation minimization
- Great Recovery

Please refer to Lamons Chemical Compatibility Chart for more information.

All Lamons sheet gasket materials are supplied with anti-stick coating as standard. Can be manufactured with wire insert.


| Creep Relaxation | ASTM F-38B (1/32") | 20\% |
| :---: | :---: | :---: |
| Residual Stress | DIN 52913 (50 MPa @ $175^{\circ} \mathrm{C}$ ) | 28 MPa |
|  | BS7531 (40 MPa @ $300^{\circ} \mathrm{C}$ ) | 20 MPa |
| Sealability | ASTM F-37A (1/32") | $0.25 \mathrm{ml} / \mathrm{hr}$ |
| Gas Leakage | DIN 3535/6 | $<1.0 \mathrm{ml} / \mathrm{min}$ |
| Compressibility | ASTM F-36 J | 7-17\% |
| Recovery | ASTM F-36 J | 50\% min |
| Tensile Strength | ASTM F-152 | 2000 psi (14 MPa) |
| Weight Increase | ASTM F-146 after immersion in Fuel B for $5 \mathrm{Hrs} @ 73^{\circ} \mathrm{F}\left(23^{\circ} \mathrm{C}\right)$ | 25\% max |
| Thickness Increase | ASTM F-146 |  |
|  | ASTM Oil 1, $5 \mathrm{hrs} / 300^{\circ} \mathrm{F}\left(149^{\circ} \mathrm{C}\right)$ | 0-5\% |
|  | ASTM Oil 3, 5 hrs / $300^{\circ} \mathrm{F}\left(149^{\circ} \mathrm{C}\right)$ | 0-5\% |
|  | ASTM Fuel A, $5 \mathrm{Hrs} / 73^{\circ} \mathrm{F}\left(23^{\circ} \mathrm{C}\right)$ | 0-5\% |
|  | ASTM Fuel B, $5 \mathrm{Hrs} / 73^{\circ} \mathrm{F}\left(23^{\circ} \mathrm{C}\right)$ | 0-7\% |
| Standard Line Callout | ASTM F-104 | F712121B3E22M5 |
| m \& y values | 1/16" thickness | 1/8" thickness |
| m | 2.5 | 3.2 |
| y | 3800 | 4100 |
| Dielectric Strength | ASTM D149-95a | $15 \mathrm{kV} / \mathrm{mm}$ |
| Leachable Chlorides | FSA Method (Typical) | 100 ppm |
| Density |  | $112 \mathrm{lbs} / \mathrm{ft}^{3}(1.8 \mathrm{~g} / \mathrm{cc})$ |
| Color | Blue |  |
| Thickness Range | 1/64" (0.4 mm) to $1 / 8^{\prime \prime}$ (3.2 mm) |  |
| Sheet Size Availability | Max: $120^{\prime \prime} \times 60 \prime \prime(3 \mathrm{mx} 1.5 \mathrm{~m})$ |  |

L441 PRESSURE / TEMPERATURE GRAPH


All Pressure / Temperature values are based on $1 / 16^{\prime \prime}(1.5 \mathrm{~mm})$ gasket thickness.

1. Suitable (Chemical Compatibility has to be considered).
2. Please contact Lamons Engineering department for clarification. engineering@lamons.com
3. Not Suitable.
