HOW TO ORDER

# STYLE DD PRODUCT NUMBERS

Below Is An Example Of Building A Part Number For Ordering A Check Valve

Size	Valve Style	Body Class	End Connection	_	Body Material	_	Disc Material	Seat Material	Spring Material
6"	DD	1	F	_	CI	-	34	1	36

Description: 6" Style DD (Wafer Double Disc Check Valve), 125 Lb. Class, FF Flange, Cast Iron Body, 304 SS Disc, Buna-N Seats, 316 SS Spring.

Product #: 6"DD1F - CI - 34136

SIZE						

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Ordering Number	ASME Body Class	Ordering Number	ASME Body Class
1	125 Lb. Class ASME	5	600 Lb. Class ASME
2	150 Lb. Class ASME	6	900 Lb. Class ASME
3	250 Lb. Class ASME	7	1,500 Lb. Class ASME
4	300 Lb. Class ASME	XX	Refer to Modification Number

### **END CONNECTION**

Ordering Number	End Connection		
F	Flat Face		
R	Raised Face – Spiral Serrated FNPT Threaded Ends		
T			
J	Ring Type Joint		

#### **BODY MATERIAL**

Ordering Number	Body Material
CI	Cast Iron (ASTM A 126, Class B)
B2	Cast Bronze (ASTM B62)
CS	Cast Carbon Steel (ASTM A 216, Grade WCB)
36	Cast 316 Stainless Steel (ASTM A 351, Grade CF8M)
XX	Refer to Modification Number

#### DISC MATERIAL

Ordering Number	Disc Material				
34	Cast 304 Stainless Steel (ASTM A 351, Grade CF8)				
36	Cast 316 Stainless Steel (ASTM A 351, Grade CF8M)				
B2	Cast Bronze (ASTM B62)				
CS	Cast Carbon Steel (ASTM A 216, Grade WCB)				
DI	Ductile Iron (ASTM A 536, grade 65-14-12)				
AL	Cast Aluminum (ASTM B 26-52T, Grade 356.0 T6)				
XX	Refer to Modification Number				

## **SEAT MATERIAL**

Ordering	Seat Material	Operating Temperature		Ordering	Seat Material	Operating Temperature	
Number	Seat Waterial	°F	°C	Number	Seat Waterial	°F	°C
1	Buna – N	-20 to 250	-29 to 121	6	316L Stainless Steel Overlay	(Same as Body)	
2	Metal (Same as Body)	(Same as Body)		7	410 Stainless Steel Overlay	(Same as Body)	
3	Metal (Same as Disc)	(Same as Disc)		8	PTFE Teflon	-40 to 300	-40 to 149
4	Viton	-20 to 400   -29 to 204		9	Neoprene	-40 to 250	-40 to 121
5	EPDM	-40 to 300	-40 to 149	XX	Refer to Modification Number		

#### SPRING MATERIAL

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Ordering Number	Spring Material	Maximum Operating Temperature		Ordering	Spring Material	Maximum Operating Temperature	
number		°F	°C	Number	. •	°F	°C
34	Type 304 Stainless Steel	500	260	IN	Inconel	700	371
36	Type 316 Stainless Steel	500	260	IX	Inconel – X 750	1100 593 fication Number	
ML	Monel	450	232	XX	Refer to Modification		

<sup>\*</sup>Other Materials are Available Upon Request.

<sup>\*\*</sup>Modification numbers are internal numbers assigned by KECKLEY to complete the product number description.